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Geosynthetic reinforced earth walls

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www.geosyntheticssociety.org

About the lecturer

- Dr. Oliver Detert is Chief Engineer for HUESKER and based at the headquarters, HUESKER Synthetic GmbH in Gescher, Germany. He joined the company in 2005. He did his Dipl.-Ing. at RWTH Aachen in 2005 and later on his doctoral degree at Ruhr-University Bochum in 2016.
- He is active in working groups, like the AK 5.2 of the DGGT in Germany, which is responsible for the EBGEO. Furthermore, he is member of the DIN NA 106-01-11 AA, CEN/TC 189 and ISO/TC 221, ISSMGE/TC 218 (Vice-Chair), IGS/TC-R and IGS TC-S.
- He is a member of the German Society for Geotechnics (DGGT), of the International Society of Soil Mechanics and Geotechnical Engineering (ISSMGE) and of the International Geosynthetics Society (IGS).
- He has published and presented more the 75 papers on international conferences or in journals.



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Outline

- Introduction
- Overview of systems
- Design aspects
- Research and laboratory tests
- Applications and case studies
- Conclusion





Retaining structures



Deformation < 1% of height

Earth Pressure Relief



Bridge abutments



Over steep Walls



What is a reinforced earth wall?







What is a reinforced earth wall?







Ancient Babilon ~ 2000 B.C.







Reinforcing materials





Reinforcing materials





The (probably) first walls with geosynthetics in Europe





Geosynthetic reinforced earth retaining structures

The solution has become increasingly accepted and established:

Design options Shape, slope, facing, curvature, etc. Integration into the landscape **Construction technologies** Ductility

Cost





Reinforced soil *slopes* versus reinforced soil *walls*

Differentiation by slope inclination: below 70° it is considered a "slope", above 70° a "wall" The soil mechanical behaviour is identical, but extra geotechnical analysis are required for walls, such as

- Bearing failure
- Overturning
- Sliding







Applications

Noise barriers









Applications

- Noise barriers
- Retaining structures / steep slopes / soil level differences









Applications

- Noise barriers
- Retaining structures / steep slopes / soil level differences
- > Earth pressure relieve





Applications

- Noise barriers
- Retaining structures / steep slopes / soil level differences
- > Earth pressure relieve
- > Bridge abutments







Traditional techniques





Cost comparison





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Environmental comparison





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Components of reinforced soil

Components	Soils / Fill materials	Reinforcements	Drainage	Facing / Erosion Passive	Protection Active







Reinforcement components





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Overview of systems





Protection

- ➤ Fire
- ➤ UV- radiation
- Vandalism

Visible part of GRE

- ➤ Appearance
- > Acceptance
- Costs









- > No earth pressure is transferred to facing
- Facing can be attached after consolidation settlements of the wall itself



- > Earth pressure is transferred to facing
- Facing (elements) are used as formwork during construction



Panel connections - Examples





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Typical/selceted systems



Temporary Facing Lost Active formwork elements formwork panels



Temporary formwork







Temporary formwork



- 1. Prepare planum Set-up formwork
- 2. Place geogrid
- 3. Place erosion protection
- 4. First layer
- 5. Front area
- 6. Wrap back
- 7. Complete second layer
- Rearrange formwork and Point 1 – 7
- 9. Finished wall



Facing Elements



- 1. Prepare planum Bedding
- 2. Placing geogrid and blocks
- 3. Leveling
- 4. Fill and compaction
- 5. Fill and compaction
- 6. Point 2-5
- 7. Finished wall







Lost formwork



- 1. Prepar planum Set-up formwork
- 2. Place erosion protection
- 3. Place geogrid
- 4. First layer
- 5. Front area
- 6. Wrap back
- 7. Wrap back erosion protection
- 8. Complete second layer
- 9. Point 1 8
- 10. Finished wall



Active concrete panels with geostrips





Active concrete panels with geostrips

- 1. Prepar planum Set-up formwork
- 2. Panel foundation
- 3. Panel placing
- 4. Geostrip connecting
- 5. Geotrip anchoring at the back
- 6. Compaction
- 7. Finished wall

Design

Guidelines – EN 1997 Geotechnical Design

Partial Safety Factor Concept

 resisting forces are decreased
 driving forces are increased
 degree of utilization µ < 1.0

 Ultimate Limit State (ULS)

 Structural and geotechnical failure

 Serviceability Limit State (SLS)

 Intolerable deformations

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Guidelines dealing with geosynthetics





Failure modes (e.g. according to EBGEO)





Slope stability analysis

- Failure Lines
 - > Internal
 - External / global
 - Compound
- Calculation methods
 - ≻ Janbu
 - ➢ Bishop
 - Vertical Slice
 - ➤ Etc....



"foundation soil" Fig. 1: Internal failure lines







Fig. 3: Compound faillure lines



Consideration of geosynthetic contribution in the design





Connection \rightarrow Analysis of Facing Elements in acc. with EBGEO

$$\succ$$
 R_{b,i} or R_{Ai,d} ≥ E_{facing}

$$E_{\text{facing}} = e_{\text{facing}} \cdot I_{v}$$

$$\blacktriangleright \quad e_{facing =} \eta_g \cdot K_{agh,k} \cdot \gamma_k \cdot H \cdot \gamma_G + \eta_q \cdot K_{aqh,k} \cdot q \cdot \gamma_Q$$



- R_{Ai,d} design value of the entire pull-out resistance provided by friction or as connection force (design value determining using γ_B)
- R_{b,i} design value of the long-term tensile strength of the geosynthetics in the nth reinforcement layer

		Calibration factor		Earth pressure angle	
		η _g		η_q	δ
		0 < h ≤ 0.4 H	0.4 H < h ≤ H		
	Non-deformable facing elements	1.0	1.0	1.0	Analogous to DIN 4085
<u> </u>	Partially deformable facing elements	1.0	0.7	1.0	1/3 φ' to 1.0 φ'
	Deformable facing elements	1.0	0.5	1.0	0.0





Drainage

- Study of the Geosynthetic Research Institutes GSI (USA)
- On the Prevention of Failures of Geosynthetic Reinforced Mechanically Stabilized (MSE) Walls and Recommendations Going Forward
- GRI Report #40

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	For GSI Members, Affiliated Members and Associate Members ONLY				
GRI Report	#40				
On the Prevention of Failures of Geosynthetic Reinforced Mechanically Stabilized Earth (MSE) Walls and Recommendations Going Forward					
by					
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Date: June 23	3, 2010				



Drainage

GRI report 40 \rightarrow Analysis of 171 failures of GRS structures

Damage pattern SLS/ULS Compaction Achieved Quality of fill soil cohesive/rolly **Drainage** Improper planning

74% ULS / 26 % SLS
72% poor to moderate
61% cohesive soils used
60% inadequate drainage
98%

Private/public builder 96% private

Cause of damage is NOT the geosynthetic as a building material



Drainage



GRI Report #40



Drainage



GRI Report #40



Drainage



- (b) Recommended external drainage for surface water behind reinforced soil zone
- (c) Recommended external drainage for surface water coupled with back/base drain

GRI Report #40



Drainage

When and where?

Case 1



Wall face drain

• Groundwater permanent below bottom of wall

•No horizontal groundwater flow into infill and retained soils



Drainage

When and where?

Case 2



Groundwater level

Wall face and bottom drain

• Groundwater near bottom and possible rise (e.g. heavy rain)



Drainage

When and where?

Case 3



Groundwater level

Should be used if groundwater situation is not known or if there uncertainties

Complete drainage system

• Groundwater near bottom and possible rise (e.g. heavy rain)

•Horizontal groundwater will flow into infill and retained soils



Use of marginal fill

- ➢ 98% wrong design
- 96% private project owner
- 61% cohesive material
- ➢ 60% drainage
- ➢ 50% poor compaction

Conclusion?

Do not built with marginal fill?

No necessarily, BUT be aware about the properties, special boundary conditions and limitations!



Failure distribution over soil type

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GRI Report #40

What do we consider as "marginal fill"?

- Recycling material (e.g. crushed concrete or similar)
 - Good shear parameters
 - Good stiffness parameters
 - Chemical composition (e.g. pH-value)?
- Contaminated granular material
 - Good shear parameters
 - Good stiffness parameters
 - Chemical composition (e.g. pH-value)?
- Cohesive material
 - Moderate to bad shear parameters
 - Stiffness from very stiff to very soft
 - Characteristics highly dependent on water content
- Mixture of above
- (soils with significant content of organic matter e.g. peat)



Why should marginal fill be used at all?

> Availability of 'good' granular fill material

> (Local) availability of marginal fill material

Very cost efficient
 No disposal of marginal fill necessary
 No transport over large distance required

Sustainable use of existing resources



What is the difference and challenge?

- Cohesive marginal fill
 - Low friction angle
 - Cohesion, which should no be considered in the design
 - ➤ Stiffness highly depending on water level → deformation possible
 - Compaction (50% failure due to bad compaction!)
- For all
 - Chemical composition
 - $(\rightarrow \text{durability of reinforcement})$





Shear strength

- Shear strength deficit can be compensated by a geosynthetic reinforcement, if...
- Interaction behavior
 - ...there is a sufficient interaction / load transfer capability between the fill and reinforcement
- Stiffness of the structure / deformation behavior
- > Water content dependent material behavior



What is important in the use of GRS?



GRS with Silt als fill material: ULS ok but SLS? Without additional measures deformation are very likely to happen



How to construct with marginal cohesive fill?

- Arrangement of intermediate frictional layers
 - Increase shear strength
 - Drainage for consolidation and rain events
- Use of high frictional material in the front
- Use of stable front elements like bended steel meshes
- Prevent water infiltration
- Use of cement to improve the properties of the marginal fill





High loads

- Large-scale test LGA, Nürnberg
- > 4.5 m high GRS loaded by max. 600 kPa (3 x usual loads for bridge super structures and traffic)





High loads







High loads

- Large-scale test LGA, Nürnberg
- > Max. vertical settlements 18 mm
- > Max. horizontal deformation 10 mm



Results, settlements of concrete beam



Results, horizontal deformation at the GRS face



Seismic loads

- Series of Seven Tests
- ➤ Wall Height of 2.8 m
- Tests 1-4 Sand
- Tests 5-7 Silt
- Horizontal Accelerations 0.4g and 0.8g (Kobe Earthquake)





Seismic loads



Seismic loads





Seismic loads







Seismic loads





Rehabilitation DB Section Heidenau – Altenberg "Müglitztalbahn", 2002 (Germany)





Rehabilitation DB Section Heidenau – Altenberg "Müglitztalbahn", 2002 (Germany)





Rehabilitation DB Section Heidenau – Altenberg "Müglitztalbahn", 2002 (Germany)





New construction of the B114 to connect Trieben and Judenburg (Austria)





New construction of the B114 to connect Trieben and Judenburg (Austria)

Permanent slope movement

- Damage on retaining structures
- Rupture of anchors to back-anchor bridges
- Complex and cost-intensive maintenance works
- > 2 m asphalt layer due to compensation of settlements









New construction of the B114 to connect Trieben and Judenburg (Austria)

> Up to 20% road inclination → dangerous, especially in the winter time
 > 1991 bad bus accident with several dead people





New construction of the B114 to connect Trieben and Judenburg (Austria)

> Acute danger of large-scale landslide

> GPS monitoring of the road \rightarrow Blocking possible at anytime

> Due to the situation at that time different options have been investigated

- Continuation of maintenance works on existing road
- Construction of new road
 - > tunnel
 - supported on embankments on the other side of the valley



New construction of the B114 to connect Trieben and Judenburg (Austria)

Problematic area

- Steep terrain
- Avalanches and landslides
- Creep-prone slopes

Estimated Traffic (2008)

- > 2000 vehicles/24h
- > 9% heavy-goods vehicles






New construction of the B114 to connect Trieben and Judenburg (Austria)

- New road to be built
- Construction on opposite hillside (slopes are also prone to creep)
- Reduction of inclination by serpentines
- Direct crossing of creep prone areas
- Traffic can run during construction on old road







New construction of the B114 to connect Trieben and Judenburg (Austria)

Cut areas

- Rock areas
 - Shotcrete plus anchors in a "2 m x 2 m" pattern

Loss rock areas

- Temporary securement by shotcrete
- Permanent back-anchored by up to 28 m long anchors for working loads of 400 kN





New construction of the B114 to connect Trieben and Judenburg (Austria)

Geogrid reinforced embankments in fill areas

- Due to previous experience a flexible solution was preferred
 - Geotextile reinforced embankments
 - Able to compensate deformation to a certain extent without damage
- Highest Embankments at that time in Austria with this technology (max. 28 m)





New construction of the B114 to connect Trieben and Judenburg (Austria)

Stable base construction to secure global stability





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> Drainage of water-bearing potential slip plane







New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence



Preparation of stable base by means of back anchored concrete blocks





New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence



Preparation of reinforcement at central place. Easy and spacesaving transportation of folded reinforcements.





New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence



Placement of lost formwork reinforcement and erosion protection in the front.



New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence



Use of local material for wa



New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence









New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence





New construction of the B114 to connect Trieben and Judenburg (Austria)

Construction sequence





Conclusion

- Geosynthetic reinforced structures are used to construct steep slopes and vertical walls
- Design of GRS in Europa is regulated acc. to EC 7 with several national guidelines (CUR, BS, EBGEO, Nordic Guideline,...)
- > Adaption for special and individual requirements possible
 - Facing, high loads, rock operations, pipes or culverts, seismic impact, geometry, sealing, renovation, etc...
- ➢ Ecological friendly → reduced C02-footprint in comparison to alterantiv solutions





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