

Interface shear stress parameter evaluation for landfill liner using modified large scale shear box

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Keywords: interface shear stress parameters, single composite liner system, strain incompatibility, shear stresses and modified large scale shear box

ABSTRACT: Interface shear stress parameter evaluations for landfill liner systems have been a tedious testing process. Various testing methods and guidelines have been proposed by engineers and researchers over the years. However there is no specific testing methodology and apparatus adopted till today. The current testing procedures are based on ASTM testing guideline and basic fundamental engineering testing philosophies. Hence there is a need for much improved testing equipment which can perform the entire test series required for landfill liner interface shear stress parameter evaluations. As such the equipment is required to perform interface shear stress between (1) soil and soil, (2) geomembrane and soil, (3) geosynthetic (GCLs)/compacted clay liners (CCLs) and soil, (4) geomembrane and geotextile, (5) geotextile and soil, (6) geotextile and geosynthetic (GCLs)/compacted clay liners (CCLs), (7) geomembrane and geosynthetic (GCLs)/compacted clay liners (CCLs). The equipment is also required to perform the tests under saturated/submerged condition. The paper also discusses about the modifications and test results obtained by modifying conventional large scale shear box, to perform interface testing as listed above. Strain incompatibility study between geosynthetic interface and foundation soil for single composite liner system will also be studied and presented herewith. In this paper interface shear stress of single composite liner system at as installed condition and saturated/submerge condition are discussed and presented. The research is still under progress to study the interface performance under saturated/submerge condition for both single and double composite liner system.

1 INTRODUCTION

The world consumption of natural resources has been increasing exponentially. In Japan the consumption of resource is at 1900 million tones annually. This consumption generates waste of 600 million tones, which consist of 400 million tons of industrial waste and 50 million tons of municipal waste. Out of this 220 million tons are recycled and reused, 324 million tons are pre-treated waste for disposal. 56 million tons are disposed to landfill in Japan in year 2000. The estimated operation period of landfill site in Japan is about 6 to 10 years. It becomes very difficult to build new sites in Japan cause of the "Not In My Back Yard". The cost of a new site in Tokyo could be up to 500 million US dollars. The running cost of existing landfill site in Tokyo is at about 300 USD/m³.

2 LANDFILL STABILITY

Stability of landfills has been a major concern of the present environmental geotechnical engineering community. Failures at landfill sites can be minor, however the cost of rectification is huge. As landfill sites are generally used to contain solid waste of various kinds, which some cases can contaminate and harm the environment. Hence landfill failures could lead to serious environment pollutions. Therefore engineers are required to be careful in not designing slope that exceeds the safe slope angle for liner components, internal properties and their respective interface parameters within the system. For example, an infinite slope consisting of cohesionless interfaces with no seepage, the factor of safety (F) is (Daniel et al. 1998):

$$F = \tan \phi / \tan \beta \quad (1)$$

Where, ϕ is angle of internal friction and β is slope angle. Strain incompatibility with municipal solid waste (MSW) could be another cause of stability failures. Example when failure occurs, in native soil, only a fraction of the MSW peak strength will be mobilized. Similar condition is also valid for geosynthetic interface and foundation soils because of their strain incompatibility with the adjacent materials in stability analysis (Hisham et al. 2000). Strain incompatibility could suggest the use of residual shear strength in stability analysis instead of peak shear strength. The soil-geomembrane interface acts as a possible plane of potential instability of the system under both static and seismic loading (Hoe et al. 1997). Hence environmental geotechnical engineers have strong concern about the potential instability caused by the waste containment liner system.

3 INTERFACE PARAMETER EVALUATION

The study of landfill liner interface parameters for stability calls for detail and compressive study of the following:

- (i) Landfill liner components and their interface properties
- (ii) Geosynthetic liner materials and their physical properties
- (iii) The compacted clay liner (CCLs) interface properties with geomembrane and geosynthetic clay liners (GCLs)
- (iv) The interface properties of compacted clay liners (CCL) and geosynthetic clay liner (GCL) with native soils
- (v) Study the interface properties between CCL, GCL, non woven geotextile and geomembrane
- (vi) Study the suitable configuration of composite liner system which could improve the liner stability without neglecting the hydraulic conductivity requirement
- (vii) Conduct detail stability analysis study of various configurations of landfill liner, using laboratory data, by limit equilibrium method
- (viii) Propose recommendation for landfill stability design and installation guide for landfill liner and landfill cover to improve overall stability of landfill site by providing sufficient strain compatibility within the component members.

The list of testing interface conducted will be dependent on the configuration and the material used for landfill liner system, adopted for research. The liner configuration used for research is shown in Figure 1. Figure 2a and 2b shows the commonly used configuration of single composite liner and cover soil liner, which were studied and presented herewith. The research configuration consists of both single

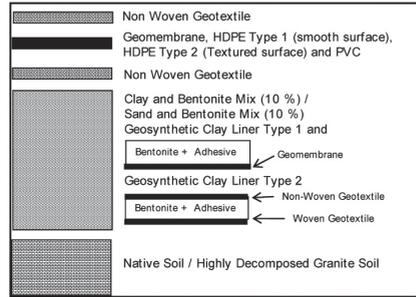


Figure 1. Landfill liner configuration used for the research.

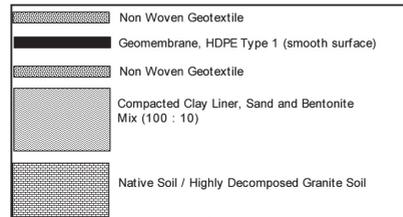


Figure 2a. Typical configuration of single composite liner.



Figure 2b. Typical configuration of cover liner.

and double composite liner system. However this paper discusses interface shear stress of single composite liner system. The research is still under progress to study the interface performance under saturated condition for both single and double composite liner system.

4 TESTING APPARATUS

Figures 3, 4 and 5 shows some of the typical modifications of large scale shear box adopted for the research work for three different test conditions.

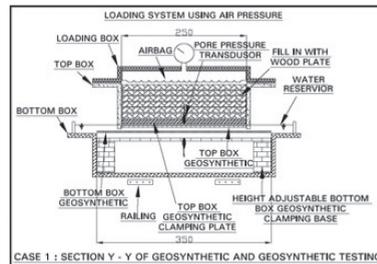


Figure 3. Case 1 – Geosynthetic and geosynthetic testing.

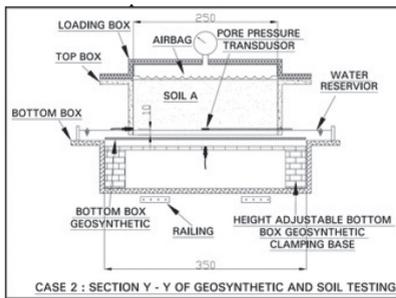


Figure 4. Case 2 – Geosynthetic and soil testing.

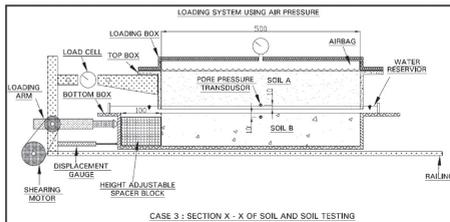


Figure 5. Case 3 – Soil and soil testing.

Namely (i) Case 1 – Interface testing between geosynthetic and geosynthetic, (ii) Case 2 – Interface testing between geosynthetic and soil, and (iii) Case 3 – Interface testing between soil and soil. Bottom shear box size of 350 × 600 mm and the top box size of 250 × 500 mm were used for the test. Larger 100 mm bottom box was used to define test failure of 15% to 20% to relative lateral displacement of the top box dimension. However, shearing surface contact areas were made same for both top and bottom box of 250 × 500 mm in size. Hence height adjustable bottom box base plate with spacer blocks were required

Table 1. List of the test configurations and interface test

Test	Description	Cohesion (kN/m ²)	Friction Angle (°)	Unit Weight (Mg/m ³)
Interface Parameters				
Test 1A	Interface Between Geotextile and Geomembrane HDPE Smooth Surface Type 1) – As Installed Condition	1.8	6.9	–
Test 1B	Interface Between Geotextile and Geomembrane HDPE Smooth Surface (Type 1) – Saturated Condition	0	7.3	–
Test 19A	Interface Between Compacted Clay Liner – Sand Bentonite mix (100 : 10) and Geotextile – As Installed Condition	0	15.8	–
Text 23A	Interface Between Compacted Clay Liner – Sand Bentonite mix (100 : 10) and Native Soil – As Installed Condition	10*	15*	–
Test 26A	Interface Between Native Soil and Geotextile – As Installed Condition	0	17.8	–
Soil Parameters				
1	Highly Weathered Granite Soil (Native soil)	25.0	46.7	2.1
2	Compacted Clay Liner – Sand Bentonite mix (100 : 10)	51.9	37.1	1.9
3	Waste (MSW) – Qian X, 2002	10.0	18.0	1.5

* is estimated values – experiment still in progress

to cater for variation in sample thickness and allowance for settlement or sample deformation during normal loading prior to shearing. The method also eliminates plowing kind of effect during shearing process, occurring when two different material hardness were in contact and sheared. Hence area correction method was adopted to obtain shear stresses. Constant shearing speed of 1 mm/min was used for test normal loads of 100, 200 and 300 kPa for the interface tests. ASTM D3080-98, ASTM D5321-02 and ASTM D6243-98 were referred for the modifications.

5 TEST RESULTS AND DISCUSSIONS

Figure 2a shows one of the commonly used configuration of single composite liner for landfill, which consists of a layer of HDPE type 1 geomembrane and compacted liner consisting of sand bentonite mix (100 : 10) on top of native highly decomposed granitic soils. Table 1 shows the test configurations and interface test results. The interface shear stress for the configuration was studied under as installed condition and the results are presented in Figures 6, 7, 9 and 10 respectively. Figure 8 shows the pore pressure measurements within geotextile for Test 1 B, interface between geotextile and HDPE type 1. Fully open drainage method was adopted in the shear box. The sudden drop in pore pressure readings beyond 15% strain were at end of test or data. Drainage within geotextile was rapid enough to dissipate excess pore pressure buildup during shearing. Hence no significant excess pore pressure were observed in the readings, only minor sudden built up or lost in pore pressures were observed. This fluctuation could be due to squeezing and tearing of geotextile taking place during interfacing. The data

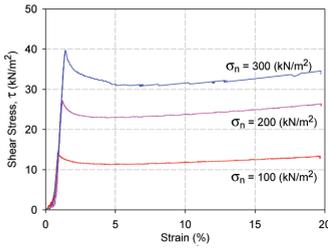


Figure 6. Test 1A – Geotextile and HDPE smooth surface (Type 1), shear stress τ (kN/m^2) versus strain (%) – as installed condition.

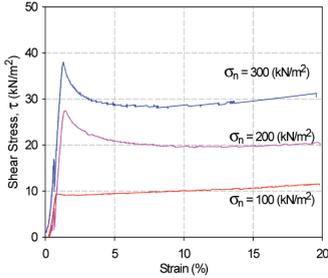


Figure 7. Test 1B – Geotextile and HDPE smooth surface (Type 1), shear stress τ (kN/m^2) versus strain (%) – saturated condition.

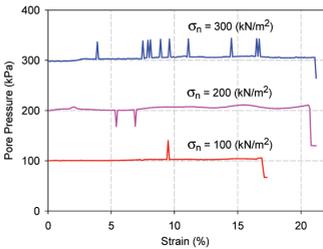


Figure 8. Test 1B – Geotextile and HDPE smooth surface (Type 1), pore pressure (kN/m^2) versus strain (%) – saturated condition.

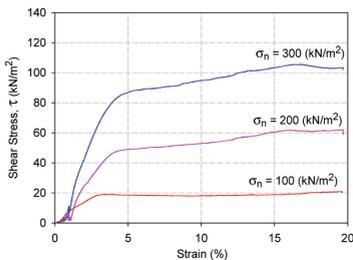


Figure 9. Test 19A – Sand bentonite mix (100 : 10) and geotextile shear stress τ (kN/m^2) versus strain (%) – as installed condition.

were logged automatically at every 30 seconds using data logger. Figure 11 shows the summary of interface shear stresses for the tests listed in Table 1. Interface

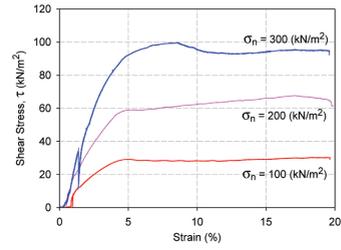


Figure 10. Test 26A – Native soil and geotextile shear stress τ (kN/m^2) versus strain (%) – as installed condition.

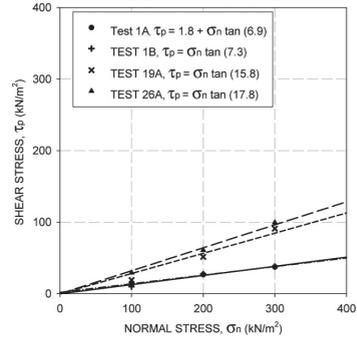


Figure 11. Interface shear stress results for Test 1A, Test 1B, Test 19A and Test 26A.

shear strength between sand bentonite mixture (100:10) and geotextile (Test 19A) is higher compared to interface between geotextile and HDPE type 1 (Test 1A). Similarly interface shear strength between native soil and geotextile (Test 26A) is higher as compared to Test 1A. In the case of saturated condition, there is not much variation between Test 1B for interface of geotextile and HDPE type 1 under saturated condition with Test 1A of as installed condition. As for stability and liner design lower interface parameters should be considered for analysis. In the case of strain incompatibility approach geotextile interfacing with geomembrane reaches peak shear stresses within 2 ~ 3% strain.

Geotextile interfacing with compacted clay liner (Test 19A) and native soil (Test 26A) retains much higher strain before peak stresses are reached. As for geotextile peak shear stresses are reached with strain of 8 ~ 10%. As such the strain incompatibility between HDPE type 1 and geotextile could suggest the use of different selection approach of interface parameters for stability analysis. Hence the interface test results presented under Figure 11 was based on maximum shear stresses obtained within 5 ~ 8% of specific constrain on strain.

This approach was adopted because not in all cases the residual shear stresses were lower as compared to peak shear stresses. For example in the case of interface test 19A (geotextile and sand bentonite

mixture (100 : 10), CCL) and test 26A (geotextile and native soil) of Figures 9 and 10, the residual shear stresses are higher as compared to peak shear stresses. These findings are not consistent with the mode of failure obtained, in the case of test 1A and 1B (Figures 6 and 7) interface between Geotextile and HDPE Type 1. The higher residual shear stresses could not be considered for interface parameter selections. The interface test data between native soil and geotextile (Test 26A) was used in the paper to model landfill cover interface stability, as shown in Figure 2b. The interface test 26A is commonly used for single liner system, where geotextile is placed on top of native soil to protect geomembrane from damage.

6 ANALYSIS

Figure 12 shows a typical section of landfill which was used to study the liner interface performances. As for stability analysis, compatible software is required to model the landfill slope with relevant input parameters obtained from laboratory test data. Limit equilibrium based software (SLOPE, Ver 12) was used to analyse both static and seismic loading conditions. Wedge mode of failures was analyzed for interface stability assessment. The failure modes were specified to occur within the said interface without intercepting other material or interface components. The analysis failures were two part wedge and three part wedge mode of failure for cover slopes and bottom liner respectively. Following are the list of cases considered for analysis (i) Interface failure within bottom liner, (ii) Internal failure within bottom liner, (iii) Interface failure within liner cover, (iv) Internal failure within liner cover. Table 2 lists out the analysis cases considered. All cases are analyzed for as installed condition only.

Figures 13, 14, 15, 16 and 17 show the typical analysis results for the cases listed in Table 2. Seismic horizontal coefficient of 0.1, 0.15, 0.2 and 0.25 were introduced in the analysis to study the trend of liner interface performance under earthquake loading. Based on the analysis results presented in Figures 18, 19

and 20, critical cases are 5, 7 and 8, which show the interface between HDPE Type 1 (smooth surface) and geotextile. This is however consistent with interface Test 1A and 1B which have the lowest coefficient of friction, shown in Figure 11. In the case of landfill cover, interface between geotextile and coversoil (Case 6), has high potential of failure during seismic loading. Similar condition of Case 3 in bottom liner is much stable as compared to Case 6 of liner cover. In the case of internal and overall stability of landfill, the factor of safety (FOS) obtained were relatively stable under both static and seismic loading.

7 CONCLUSION

The interface shear strength parameters obtained are much lower than anticipated. The mode of failure for various interface test combinations shows that there is no specific trend of failure. However the residual shear stresses are not lower for all the test cases within

Table 2. Cases considered.

Case	Description
Case 1	Interface Failure Between Compacted Clay Liner – Sand Bentonite mix (100 : 10) and Native Soil
Case 2	Internal Failure of Compacted Clay Liner – Sand Bentonite mix (100 : 10)
Case 3	Interface Failure Between Compacted Clay Liner – Sand Bentonite mix (100 : 10) and Geotextile
Case 4	Interface Between Geotextile and Geomembrane HDPE Smooth Surface (Type 1) – Bottom
Case 5	Interface Between Geotextile and Geomembrane HDPE Smooth Surface (Type 1) – Top
Case 6	Interface Between Geotextile and Cover Soil (Highly Weathered Granitic Soil – Native Soil) – Top
Case 7	Interface Between Geotextile and Geomembrane HDPE Smooth Surface (Type 1) – Top
Case 8	Interface Between Geotextile and Geomembrane HDPE Smooth Surface (Type 1) – Bottom
Case 9	Internal Failure of Cover Soil (Highly Weathered Granitic Soil – Native Soil)
Case 10	Toe Failure of Waste
Case 11	Overall Landfill Failure
Case 12	Overall Landfill Base Failure

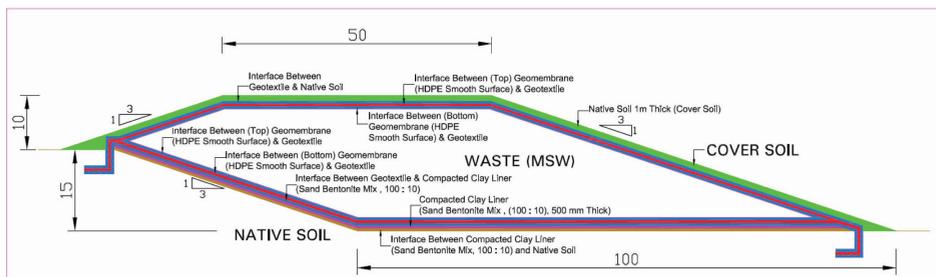


Figure 12. Typical section of landfill which was used for stability analysis.

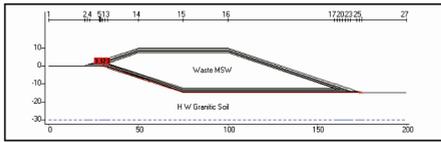


Figure 13. Typical failure section within bottom liner for Case 1 to 5.

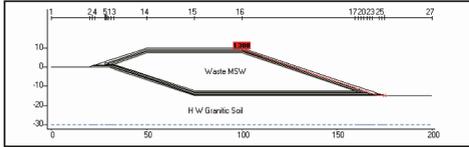


Figure 14. Typical failure section within landfill cover for Case 6 to 9.

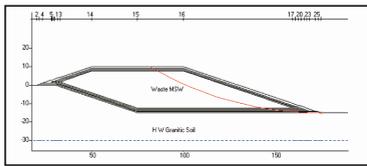


Figure 15. Toe failure of waste – Case 10.

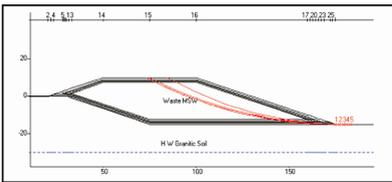


Figure 16. Overall landfill failure – Case 11.

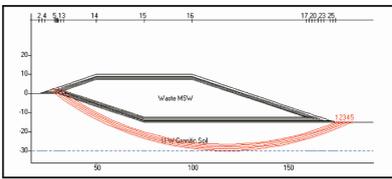


Figure 17. Overall landfill base failure – Case 12.

the defined 20% strain failure or 100 mm shear displacement. Hence the adoption of residual shear stresses to evaluate interface stability might not be appropriate. In this study the maximum shear stresses were computed within specific strain of 5 ~ 8% as redefined failure strain. Based on this method the interface parameters listed in Table 1 are much reliable to be used for stability analysis. The information is summarized and presented in Figure 11, and it can be used for selection of appropriate and cost effective landfill configuration prior to stability analysis for detail design. Example the use of suitable geosynthetic locking method can be decided based on data presented

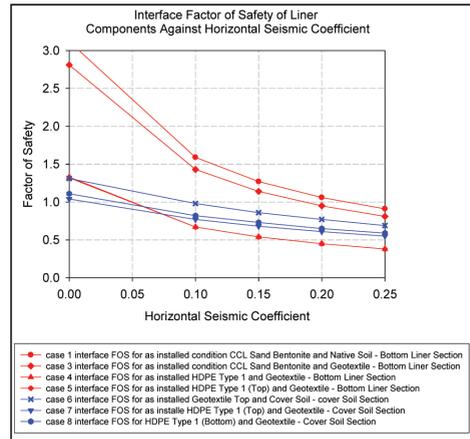


Figure 18. FOS performance for interface failure under seismic influence.

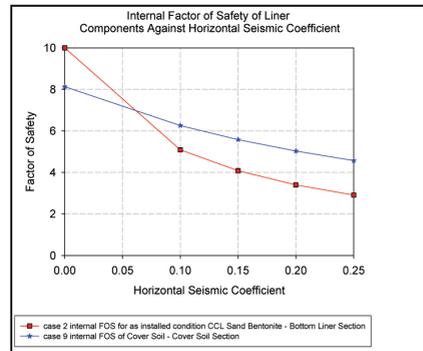


Figure 19. FOS performance for internal failure under seismic influence.

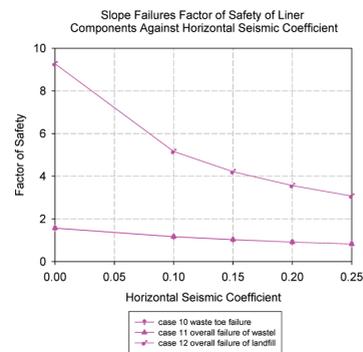


Figure 20. FOS performance for overall stability under seismic influence.

in Figure 11. As for stability analysis, interface between HDPE type 1 and geotextile is critical in both bottom liner and liner cover under seismic condition. However

interface between geotextile and cover soil is also critical for liner cover. Similar condition of Case 3 for bottom liner is much stable as compared to liner cover condition. This shows the influence of vertical loads (fill height) is essential during seismic loading. Hence there is a need to investigate an alternative and design much improved interface material to be used when normal loads (fill height) are relatively low and insufficient to enhance adequate interface factor of safety. The data presented in Figure 11 will be updated further to make it as an immediate and quick reference guide for engineers in selecting the landfill liner materials. More data of interface test results under saturated condition will be included in the future.

ACKNOWLEDGEMENTS

The authors wish to extend special thanks to: all the individuals and institutions involved directly and indirectly by providing financial and material support for this research work.

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